

PAC 气动起动机卡盘



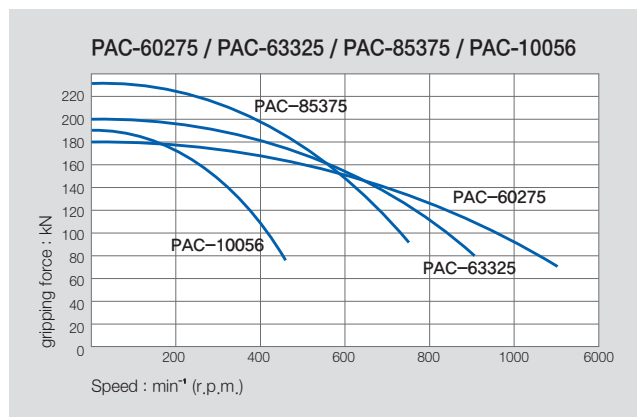
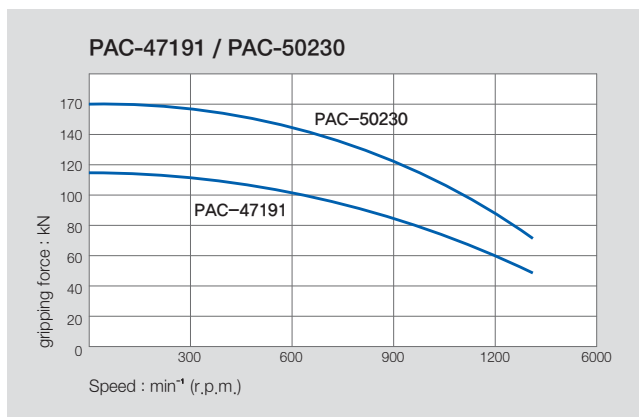
产品特点

Suitable for large pipe machining
Utilizes full spindle through hole

主要技术

Self-contained air chuck with check valve
Maintains pressure during power outage

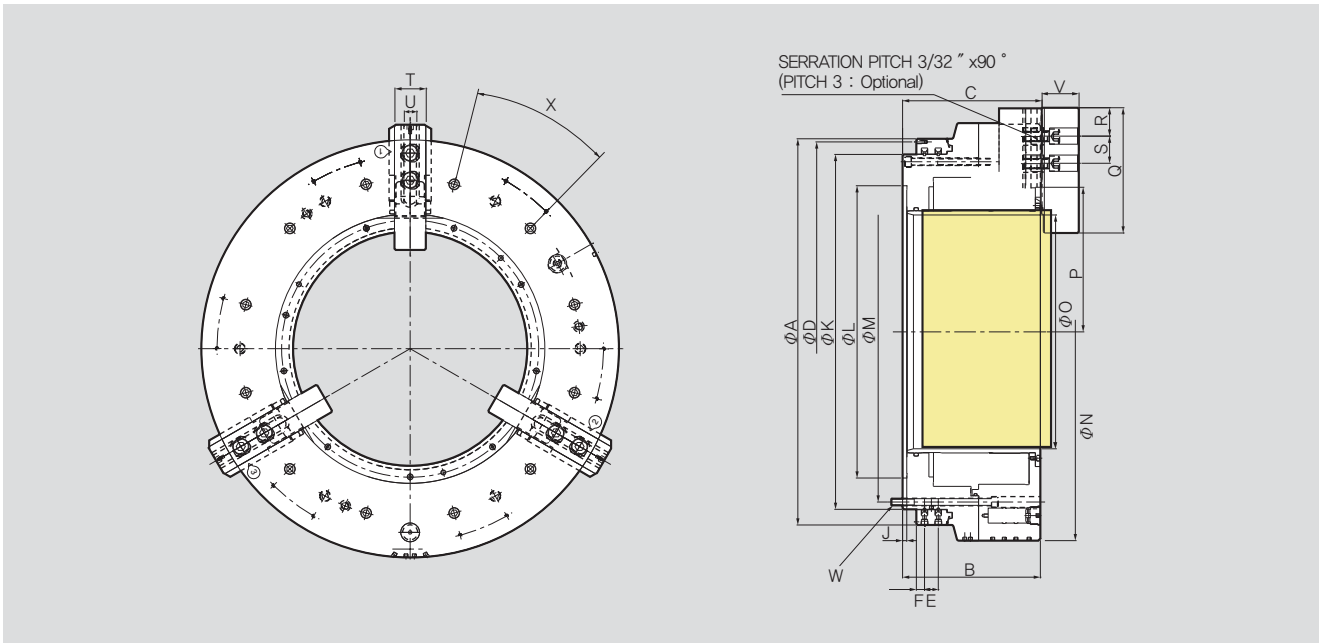
握持力与转速的关系



产品规格

	PAC-47191	PAC-50230	PAC-60275	PAC-63325	PAC-85375	PAC-10056
通径 [mm]	191	230	275	325	375	560
卡爪行程(直径) [mm]	20	25.4	25.4	25.4	25.4	25.4
快速移动领域	13	16.9	16.9	16.9	13.4	15
夹紧区域	7	8.5	8.5	8.5	12	10.4
运营压力 [MPa]	0.2~0.8	0.2~0.8	0.2~0.8	0.2~0.8	0.2~0.8	0.2~0.8
握持力 [kN]	115	170	180	200	230	190
允许的最大最大转速 [min^{-1}]	1300	1300	1100	900	750	450
重量 [kg]	190	325	355	630	970	960
惯性力矩 [$\text{N} \cdot \text{m}^2(\text{kg} \cdot \text{m}^2)$]	9.8	16.1	20.6	35.1	105	157.6

通孔径范围：Ø191~Ø560
夹持范围：Ø80~Ø800



※ 为了保持卡盘寿命, 需要每天注入润滑油2次以上。

产品尺寸

	PAC-47191	PAC-50230	PAC-60275	PAC-63325	PAC-85375	PAC-10056
ΦA	470	570	605	685	850	1000
B	238	280	280	305.5	352	330
C	240	282	284	329.5	356	334
ΦD	448	550	585	666	830	910
E	26	26	26	33	33	33
F	17	17	17	19	19.5	19.5
J	8	8	8	8	8	10
ΦK	400	500	535	610	775	850
ΦL (标准直径)	310	415	450	510	700	700
ΦM	374	474	508	580	745	815
ΦN	470	570	605	685	850	1000
ΦO	191	230	275	325	375	560
P Max.	147	180.5	205.9	230.9	268	346.3
P Min.	127	156	180.5	205.5	268	321.1
Q	170	195	195	240	300	300
R	25	37	37	42	68	68
S	40	40	40	65	65	65
T	60	60	60	75	75	75
U	25.5	25.5	25.5	30	30	30
V	60	80	78	80	90	88
W	9-M12	12-M12	12-M12	12-M16	12-M16	12-M16
X	40°	30°	30°	30°	30°	30°